



Cyberbond Europe GmbH

Werner-von-Siemens-Str. 2

D – 31515 Wunstorf

Germany

Tel.: + 49 / 5031 / 95 66 – 10

FAX.: + 49 / 5031 / 95 66 – 26

E-mail: info@cyberbond.de

www.cyberbond.EU.com



TECHNICAL DATA SHEET

Frame Fast® 303 EU

Liquid – Activator for Cyanoacrylate Adhesives

Contents :

500 ml

5 l container

Chemical Base:

Aliphatic Hydrocarbons, Acetone, Ionic Starter Agent

Physical Data:

Density at 20 °C: 0,705 g/cm³

Flashpoint: - 20 °C

Selling units:

1 piece

1 piece

Description:

Frame Fast® 303 EU Activator accelerates the polymerisation of Cyanoacrylate Adhesives.

The use of Frame Fast® 303 EU will be necessary :

- to cure an open layer of liquid Cyanoacrylate Adhesives
- in case of adverse environmental conditions (dry air, cold),
- in case of bridging bigger gaps,
- in case inactive materials are involved.

Frame Fast® 303 EU is applied in the following way:

- this application is made possible by using a suitable spray valve
- apply a single uninterrupted bead of Frame Fast® Cyanoacrylate Adhesive to the face of the frame
- be sure that frame and fabric are in contact
- spread the adhesive immediately with any flat-edged tool
- spray small amount of Frame Fast® 303 EU onto the surface of non cured adhesive, and allow to polymerise completely. To achieve a smooth adhesive surface, ensure Frame Fast® 303 EU is sprayed from a suitable distance (about 30 cm).
- trim excess fabric
- screened frame is now ready to use (maximum strength is achieved in 24 hours)

ATTENTION: Activator may effect painted surfaces and thermoplastic materials !

The data mentioned in this data sheet, particularly the recommendations for application and use of products are based on our recent knowledge and experience. Due to the fact of having so many different materials involved and conditions of applications which are out of our influence, we strongly recommend to do sufficient tests in order to guarantee that Cyberbond products are suitable for the intended process and applications. Except for wilful acts any liability based on such recommendations or any verbal advice is hereby expressly excluded.

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